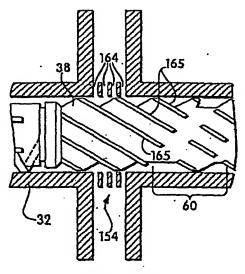
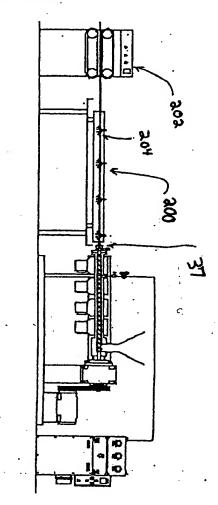


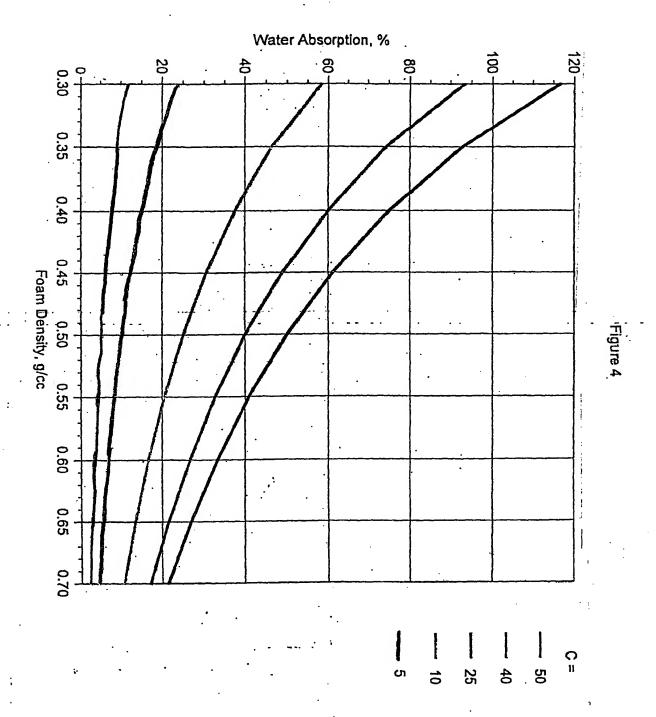
Fig. 1





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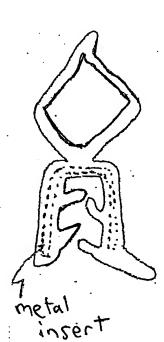


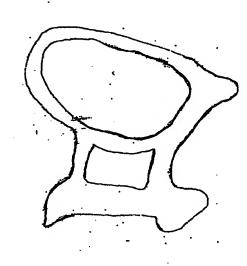
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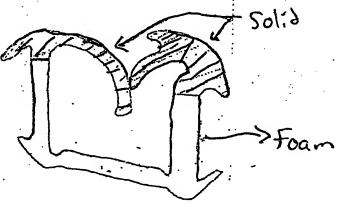


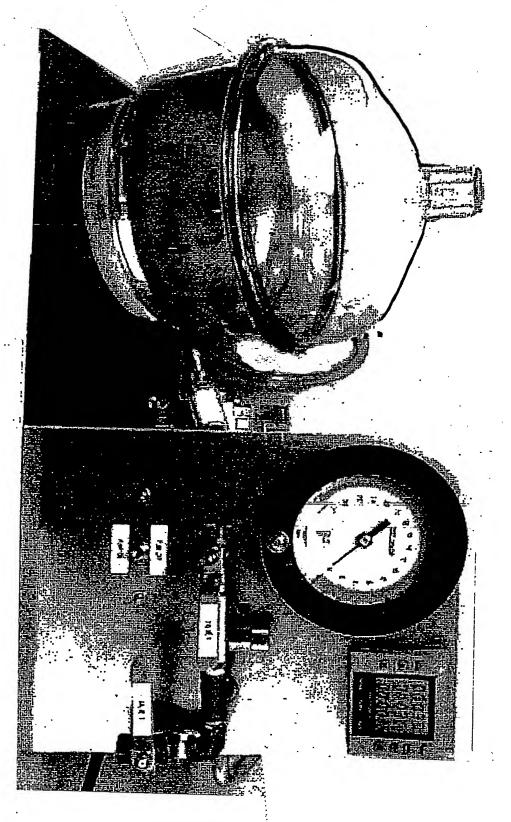


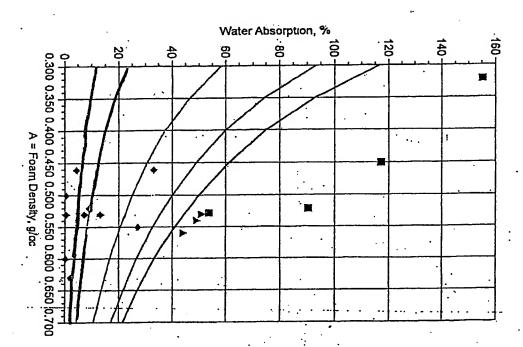








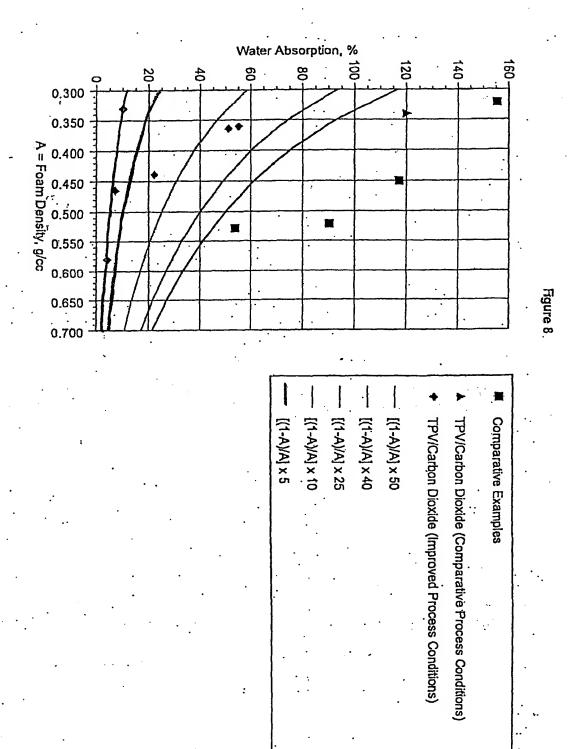


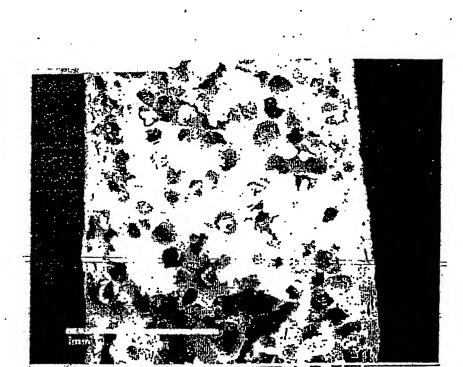


[(1-A)/A] x 10 $[(1-A)/A] \times 40$ Comparative Examples [(1-A)/A] × 25 [(1-A)/A] × 50 [(1-A)A] x 5 TPV/Nitrogen (Improved Process Conditions) TPV/Nitrogen (Comparative Process Conditions)

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